BASIC WEIGHT SPECIFICATION

LOUISVILLE
CAMBRIDGE LIGHTS 100 REGULAR SP
BRAND CODE-01440 (STD)

EFFECTIVE DATE: 12/04/95
STANDARD PRODUCTION

PHYSICAL PARAMETERS

TOBACCO ROD LENGTH	:	68.0	MM
TIPPING LENGTH	:	36.000	MM
CIGARETTE PAPER WIDTH	:	27.00	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,328.1463	CUBIC MM
CALCULATED DENSITY	:	23.5128	CGMS/CC

TARGETS

PACK O. V.	:	12.80		% W/W	
STEM EXTRACT RATE %	:	1.00		% W/W	
LOOSE ENDS	:	< 0.750		GMS/50	
FIRMNESS TARGET	:	3.20		MM	
RANGE	:	FROM 2.80	TO 3.60	MM	(ONE WEEK N=3)
RANGE	:	FROM 3.10	TO 3.30	MM	(EIGHT WEEK N=24)

FILLER WEIGHT	:	.7825404	GRAMS
CALCULATED WEIGHT:		1.7252	LBS. /1000
PAPER AND ADHESIVE	:	.0477986	GRAMS
ROD WEIGHT	:	.8303390	GRAMS
TIPPING AND ADHESIVE	:	.0488958	GRAMS
TOTAL LESS PLUG	:	.8792348	GRAMS

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REASON FOR CHANGE : FIRMNESS TARGET CHANGED FROM 3.0MM TO 3.2MM TO
: MORE ACCURATELY REFLECT PRODUCTION AVERAGE.
: FIRMNESS TARGET RANGES ADJUSTED ACCORDINGLY. NO
: OTHER CHANGES. OK TO MIX FINISHED CIGTS.

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APPROVED BY: Janice M Buse

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